



Pictures may include optional equipment and/or accessories.

## CSA® Model: HDJW 410 T6

### Ratings Range - 60Hz Operation

Standby	kW	388-405
	kVA	485-506
Prime	kW	364-370
	kVA	455-461

Sound Attenuation:  
at 7m / 23ft 79 dBA

## Key features

HIPOWER industrial generators are an efficient, reliable and versatile source of power for Stationary Standby or Prime Power Applications.

The Genset features a heavy-duty John Deere 4 cycle diesel engine certified by the Environmental Protection Agency (EPA) to conform to Tier 3 non-road emissions regulations, an AC high capability alternator regulated by a precise Automatic Voltage Regulator controlled and protected by our own auto-start CEM7 control panel available CANBUS communications including a powerful microprocessor and easy user programming. A heavy-duty constructed chassis supports the complete set. The generator is protected by a best-in-class sound attenuated enclosure designed for prime or standby applications.

- Engine - generating set tested to ISO 8528-5.
- The Genset engine is certified by the Environmental Protection Agency (EPA) Tier 3 non-road emissions regulations.
- The brushless, single bearing, 4 poles, 12-wire generator end, with automatic voltage regulator has broad range reconnectability.
- The Genset is CSA certified and is available as UL2200 listed.
- Generating set meets NFPA 110, level 1, when equipped with the necessary accessories and installed per NFPA standards.
- Global product support.
- Operations and maintenance manuals.
- 2 Year Standby Warranty Standard. Extended warranties are also available.

## Genset Ratings

GENSET Model	ENGINE Model	ALTERNATOR Model	VOLTAGE L-N   L-L	Ph	Hz	150°C RISE			125°C RISE		
						STANDBY RATING			PRIME RATING		
						kW	kVA	Amps	kW	kVA	Amps
HJW 410 T6	6135HF485 - 460	HCI 444 F	120/208	3	60	388	485	1346	364	455	1263
			127/220	3	60	404	505	1325	366	457	1200
			120/240	3	60	388	485	1167	364	455	1095
			138/240	3	60	405	506	1218	369	461	1109
			277/480	3	60	405	506	609	369	461	555
		HCI 444 F	347/600	3	60	405	506	487	369	461	444

HIPOWER reserves the right to modify any characteristic without prior notice. The technical indications described correspond to the information available at the moment of printing or editing.

#### NOTES :

##### ★ "Ratings definitions & Reference Conditions"

★ Performance data refers to ISO 8528/1 Standard Reference Conditions: +25 °C (77°F) air temperature, 100m (3285ft) altitude, 30% relative humidity.

★ Standby power ratings do not have an overload capability but can be used for the duration of the utility failure in accordance with ISO-3046/1, BS5514, AS2789, and DIN6271. No overload is available.

★ Prime power (Unlimited Running Time) ratings are continuous in accordance with ISO-8528. 10% overload is available for a maximum of 1 hour in 12 hours of operation, in accordance with ISO-3046/1, BS 5514, AS2789, and DIN 6271.

★ The ratings may be subject to derate at different operating conditions. Please request Derate Guidelines for other conditions.

★ All three-phase units are rated at 0.8 power factor.

## Standard features

### Engine

- Industrial grade Tier 3 John Deere diesel Engine.
- 4 stroke, water cooled, provided with:
- Electric start 12V (24V optional).
- Radiator with pusher fan.
- Standard water separator visible level fuel filter (not visible level on models 4024TF281). J1939 stop the engine with ECU John Deere.
- Electronic engine governor.
- HWT/LOP senders.
- Heavy duty 2-stage air filter
- Hot & rotating components (exhaust, fan,...) protections and radiator guards.
- Oil drain hand pump
- Spin type fuel and oil filters.

### Alternator

- Self excited, self regulated alternator.
- Insulation class H, IP23 Protection.
- Automatic Voltage Regulator.
- Vacuum impregnation.

### Control Panel

- Digital microprocessor based control panel with remote start capability.
- CEM7 Auto-start control panel ("DEEP SEA" for UL option)
- **Engine protections:** High coolant temperature **(A)**, High coolant temperature by sensor **(W)**, Low engine temperature by sensor **(W)**, Low oil pressure **(A)**, Low coolant level **(A)**, Unexpected shutdown, Fuel level **(W)**, Stop failure, Battery voltage failure **(W)**, Battery charging alternator failure **(W)**, Overspeed **(A)**, Under-speed **(A)**, Start failure, Emergency stop.

- **Alternator protections:** Over frequency **(A)**, Under frequency **(A)**, Over voltage **(A)**, Under Voltage **(A)**, Over amperage **(A)**, Short-circuit **(A)**, Unbalanced voltage **(A)**, Incorrect phase sequence **(A)**, Reverse power **(A)**, Overload **(A)**.
- **Genset readings:** Voltage among phases, Voltage among phases and neutral, Amperage, Frequency, Apparent power(kVA), Active power (kW), Reactive power (kVAr), Power factor.
- **Engine readings:** Fuel level(%), Battery voltage, R.P.M, Battery charging alternator voltage, Coolant temperature (optional) **(1)**, Oil pressure (optional) **(1)**.
- **Digital Metering:** Total hour counter, Partial hour counter, kW meter, Starts valid and Starts failure counters, Maintenance.
- **Communications (optional):** RS232, RS485, J1939, Modbus, CCLAN, Software for PC, Analog modem, GSM/GPRS modem, Remote screen, Tele-signal.
- **Other features:** Alarms history, External start, Start inhibition, Start under EJP normative, Pre-heating engine control, Genset contactor activation, Fuel transfer control, Engine temperature control, Manual Override, Programmable alarms, Genset start function in test mode, Programmable outputs, Magnetic Pick-up control.
- **Multilingual capability**
- Remote Communications to our **RAM7** Remote Annunciator Module.
- **NFPA110** Level Compatible.
- On/Off Switch.
- Emergency Stop Button.

#### NOTES :

- All the protections are programmable to carry out "Warning Alarm without engine stop" or "Alarm with Engine Stop (with or without cooling cycle)".
- **(A)** Alarm with Engine Stop.
- **(W)** Warning Alarm without Engine Stop.
- **(1)** Sensor installation necessary

## Standard features

### Power Panel.

- Main Line Circuit Breaker for overload protection (CSA, UL and UL-C listed).
- Main bus / Hardwire connection panel with safety protection. (open thermal magnetic protection and alarm)
- Fuel cut-off solenoid and safety switches.

### Electric Equipment.

- Battery charging alternator.
- Gel type, heavy-duty Starting battery(s) installed and connected to the engine include cables and rack.
- Ground connection prepared for ground spike (not supplied).

### Chassis

- Skid with integral day fuel tank. (non UL)
- Fully welded steel skid with forklift pockets and 110% spill containment.
- Chassis ready for mobile kit installation or Extended capacity fuel tank. (see models and mobile kit options).
- Easy access for chassis cleaning and fast draining of fuel tank.
- Vibration isolators between chassis and generator.

### Enclosure

- Sound attenuated canopy made with high quality 11 gauge steel.
- Powder coat paint which exceeds 1,000 hour salt spray test.
- Heavy-duty construction designed for prime or standby applications.
- Stainless steel hardware and fasteners.
- Ultra silent all weather enclosures with Rock-Wool insulation and curved edges with minimum outside fasteners.
- Single eye lifting point.
- Emergency stops (double protection for emergency stop; inside on control panel + external on canopy)
- Door with window to view control panel.
- Easy access to radiator fill through roof on enclosure.

### Exhaust

- Steel residential silencer of -35dBA attenuation, with rain cap. (optional for Open Skid genset versions).

## Optional features

### Engine (optional)

- Water Jacket Heater
- Low coolant level sensor.
- Secondary water separator fuel filter - RACOR type (Decanting filter with water detection kit, alarm signal and sensor contact).
- Heavy duty, three stage air filter with service indicator.

### Alternator (optional)

- Permanent Magnet Generator (PMG).
- Anti-condensation heater

### Electric Equipment (optional)

- Battery isolator.
- Automatic battery chargers.

### Electronics (optional)

- Remote Annunciator Module RAM7 to meet NFPA 110 installation.
- Digital timer.
- CANBUS - LAN, converter.
- CANBUS - USB, converter.
- CANBUS – J1939, converter (series >HJW 85 T6 / HJW410 T6).
- Communication modules for tele-control.
- Transfer switch and MPS paralleling control panel.
- Multiple remote annunciation options (CAN/USB, GSM, RS232, RS485..).

### Chassis (optional)

- Sub-base UL 142 double wall fuel tanks to customer specification.
- Oil field type skid.

### Trailers (optional)

- Road towing trailers to DOT standards.

## Engine specifications

GENERAL DATA			
Manufacturer		<b>JOHN DEERE</b>	
Engine model		<b>6135HF485 -460</b>	
EPA Certification for:	Stage	Tier 3	
Rated	RPM	1800	
Nominal Power (PRIME)	kW - HP	419	561
Nominal Power (STANDBY)	kW - HP	460	617
Engine type		Diesel 4 stroke	
Inyection type		UNIT INJECTION	
Aspiration type		TURBOCHARGED	
Cylinder arrangement		6 - L	
Bore and stroke	(mm) - In	(132 x 165)	5,20 x 6,50
Displacement	L - in3	13.5	824
Cooling system		Liquid (water+50%parafllu11)	
Governor Type		electronic	
Make		c	
Standard		c	
Starting voltage	Vcc	12*	
Air cleaner type		Medium duty w/double cartridge	
Compression ratio		16.0 : 1	

## Alternator specifications

GENERAL DATA	
Manufacturer	<b>Stamford</b>
Model (480V)	<b>HCI 444 F</b>
Alternator Type	4 poles, rotating field
Excitation system	
Exciter Type	Brushless, self-excited
	PMG (optional)
Leads: quantity, type	12, reconnectable
Stator Pitch	2/3
Insulation system	
Material	Class H
Temperature rise	150°C Standby 125°C Prime
Bearing: quantity, type	Single bearing sealed
Coupling	Flexible disc
Amortisseur windings	Full
Automatic Voltage regulator	
STD regulator	SX440
PMG regulator or EBS	Opt MX341, Opt MX321
Voltage regulation, no load to full load	
STD regulator	+/- 1%
PMG regulator	+/-1%, +/- 0.5%
Load acceptance	100% of rated standby current
Unbalanced load capability	20% of standby rating
Subtransient Reactance	
480V	11%
TIF	<50
Line Harmonics	5% Maximum
Peak motor starting kVA:	30% dip
480V	Self-excited SX series- 1040kVA
480V	PMG excited MX series- 1275kVA

## Application data

EXHAUST SYSTEM		PRIME	STANDBY
Exhaust manifold type		Dry	Dry
Exhaust outlet diameter			
Open Skid version	mm - In	160 - 6.304	
Sound Attenuated version	mm - In	160 - 6.304	
Max. Exhaust temp. at full load	°C	427	471
	°F	801	880
Exhaust Gas Flow	kg/h - Lb/h	1839.9 - 4056.28	2041.2 - 4500.07
	(m3/min) - ft3/min	(73) - 2578	(81) - 2860
Evacuated by the exhaust heat	kcal/kWh - kcal/kWh	0.00	- 663.82
Maximum allowed back pressure	(mm/H2O) - inH2O		1016 - 40
	(kPa) - inH2O		10.0 - 40

COOLING SYSTEM			
Engine cooling air flow	m3/s - ft3/s		13.7 - 483.6
Generator cooling air flow	m3/min - ft3/min		59.4 - 2,097.7
Total cooling air flow (engine + generator + combustion)			
Open Skid version	m3/min - ft3/min		1,831.0 - 64,661.2
Sound Attenuated version	m3/min - ft3/min		2,380.0 - 84,048.9
Total cooling capacity	l - gal		65.0 - 17.2
Antifreeze recommended	l - gal		32.5 - 8.6

LUBRICATION SYSTEM			
Oil Filter: quantity, type			1 x Cartridge
Oil pan capacity	l - gal		50 - 13.2
Oil pan capacity with filter	l - gal		40 - 10.56
Oil cooler			Water Cooled
Recommended Oil			15W-40 or API CI-4 PLUS o CI-4
Specific oil consumption full load	% fuel	<0,1%	<0,1%
Oil Press	(psi) - kPA		42 - 287

VENTILATION REQUIREMENTS			
Air requirement for combustion at 100% load/rated speed	m3/h - ft3/h		2040 - 72060
Cooling airflow	m3/h - ft3/h		- - -
Heat rejected to ambient:			
From engine	kW - btu/min		231 - 13148
From alternator	kW - btu/min		5 - 284.55



## Application data

ELECTRICAL SYSTEM		12V	24V
Battery charging alternator:			
Ground (negative/positive)		Negative	Negative
Volts (DC)	V	12	24
Ampere rating	Amp	90	65
Starter motor rated voltage (DC)	V	24	24
Starter motor rated	kW	2.03	2.03
Starter motor rated	HP	2.76	2.76
Battery recommendations			
Quantity & Min. Amps rating	Amp	200	200
Min. Cold Cranking Amps	Amp	1900	925
Battery Voltage (DC)	V	12	24

FUEL SYSTEM			
Recommended fuel		#2 Diesel	
Fuel supply line. min. ID	mm - in	13	0.5
Fuel return line. min. ID	mm - in	10	0.38
Fuel pump Type		Engine Driven	
Max. Lift fuel pump	m - ft	3	1
Max. Flow to pump	(l/h) - gal/h	179.8	47.5
Fuel filter			
Secondary filter		2 $\mu$ m	
Secondary Water Separator		Included	
Primary filter		10 $\mu$ m	
Primary Water Separator		Included	

		PRIME rating		STANDBY rating	
		l/h	gal/h	l/h	gal/h
100% Load	l/h - gal/h	100.9	26.6	115.3	30.5
75% Load	l/h - gal/h	74.8	19.7	83.5	22.0
50% Load	l/h - gal/h	51.9	13.7	57.6	15.2
25% Load	l/h - gal/h	29.5	7.8	31.8	8.4



## Control & Power Panel

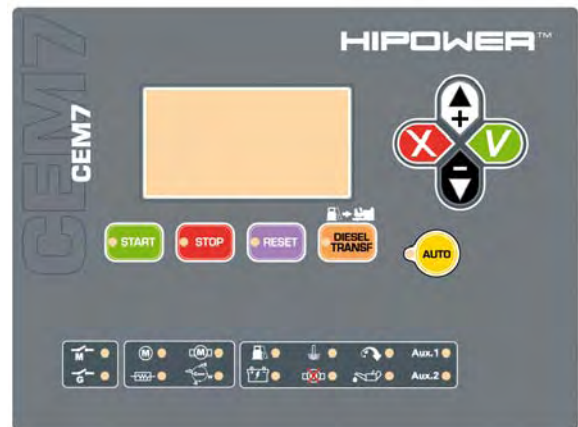
1. CM Control Panel.
2. CEM7 Auto-start control panel.
3. On/Off Switch..
4. Emergency Stop.
5. CP Power Panel.
6. Main Line Circuit Breaker for overload protection.
7. Main bus /hardwire connection panel with safety protection.
8. Fuel cut-off solenoid and safety switches



Pictures may include optional equipment and/or accessories.

## CEM7 Auto-start control panel

1. Voltage between each Phase & Neutral.
2. Voltage between Phases.
3. Current (Amps) on each Phase.
4. Frequency.
5. Active, Apparent & Reactive Power.
6. Power Factor.
7. Instant Power (kWH) and Accumulative power (day, month & year).
8. Fuel reserve.
9. Oil pressure, coolant temperature.
10. Battery voltage.
11. Battery charging alternator voltage.
12. Engine Speed.
13. Hours running.



### NOTES :

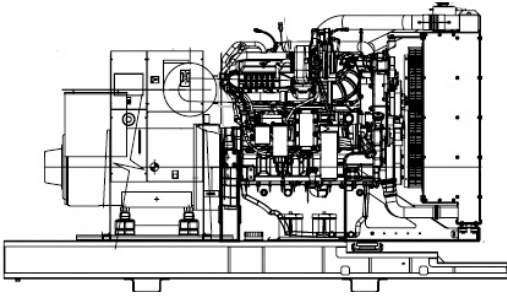
- ★ All the protections are programmable to carry out "Warning Alarm without engine stop" or "Alarm with Engine Stop (with or without cooling cycle)".
- ★ (A) Alarm with Engine Stop.
- ★ (W) Warning Alarm without Engine Stop.
- ★ (1) Sensor installation necessary.

## Engine Alarms

1. High coolant temperature **(A)**.
2. Low oil pressure **(A)**.
3. Low coolant level **(A)**.
4. Unexpected shutdown.
5. Low fuel level **(W)**.
6. Stop failure.
7. Battery voltage failure **(W)**.
8. Battery charging alternator failure **(W)**.
9. Overspeed **(A)**.
10. Under-speed **(A)**.
11. Start failure.
12. Emergency stop.

## Generators Alarms

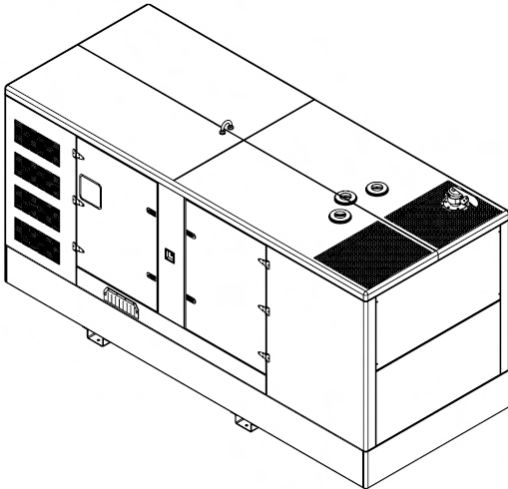
1. Over-load **(A)**.
2. Unbalanced voltage **(A)**.
3. Over voltage **(A)**.
4. Under voltage **(A)**.
5. Over frequency **(A)**.
6. Under frequency **(A)**.
7. Over amperage **(A)**.
8. Short-circuit **(A)**.
9. Reverse Power **(A)**.
10. Incorrect phase sequence **(A)**.



### OPEN SKID MODEL



Overall size (L x W x H)	(Length x Width x Height)			
			mm	in
			4,100 x 1,460 x	
			161.4 x 57.5 x	
Dry weight (with std. accessories)	kg	Lb	3,550	7,825
Fuel Tank Capacity	L	Gal	740	195.4
Run Time (Hr)	100%	75%	50%	25%
Prime Power	7.3	9.9	14.3	25.1
Standby Power	6.4	8.9	12.8	23.3



### SOUND ATTENUATED MODEL



Overall size (L x W x H)	(Length x Width x Height)			
			mm	in
			4,500 x 1,800 x 2,342	
			177.2 x 70.9 x 92.2	
Dry weight (with std. accessories)	kg	Lb	5,550	12,235
Fuel Tank Capacity	L	Gal	740	195.4
Run Time (Hr)	100%	75%	50%	25%
Prime Power	7.3	9.9	14.3	25.1
Standby Power	6.4	8.9	12.8	23.3

Size with Extended Capacity, Tank	(Length x Width x Height)			
			mm	in
			4,500 x 1,800 x 2,740	
			177.2 x 70.9 x 107.9	
Dry weight (with std. accessories)	kg	Lb	5,985	13,195
Extended Capacity Fuel Tank	L	Gal	2,100	554.4
Run Time (Hr)	100%	75%	50%	25%
Prime Power	20.8	28.1	40.5	71.2
Standby Power	18.1	25.2	36.4	66.2